

**SUB-ÅNGSTROM TRANSMISSION ELECTRON MICROSCOPY FOR MATERIALS
SCIENCE**

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SUB-ÅNGSTROM TRANSMISSION ELECTRON MICROSCOPY FOR MATERIALS SCIENCE

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High-resolution electron microscopy (HREM) is becoming even more important as materials scientists build artificially-structured nano-materials. Nanostructures often include atoms with bond lengths shorter in projection than the point resolution of a standard mid-voltage HREM¹. Image simulations show that structure determination of defects such as dislocation cores need sub-Ångstrom resolution². Sub-Ångstrom TEM is also important for atomic-level analysis of interface structure and for tomographic reconstruction of 3-dimensional shapes of nanocrystals. Research on embedded nanocrystals show that this knowledge is essential for understanding of magic-size behavior recently found for Pb inclusions in Al³. Similar needs arise in the characterization of nanoscale dynamic phenomena such as size-dependent phase separation, superheating or premelting in small particles or inclusions.

The one-Ångstrom microscope (OÅM) project⁴ at the National Center for Electron Microscopy has demonstrated sub-Ångstrom TEM to a resolution of 0.78Å. By combining a modified CM300FEG-UT with computer software^{5,6}, we are able to generate sub-Ångstrom super-resolution images from experimental image series.⁷

Sub-Ångstrom microscopy with a high-resolution transmission electron microscope requires meticulous attention to detail. As resolution is improved, resolution-limiting parameters need to be reduced. In particular, aberrations must be minimized, power supplies must be stabilized, and the microscope environment optimized to reduce vibration and acoustic and electromagnetic noise. For a direct resolution of d_s the spherical aberration coefficient C_s needs to be below $6d_s^4/\lambda^3$. To reach 0.8Å directly at 300keV would require C_s to be less than 0.03mm (0.02mm would be optimum⁸).

Alternatively, to resolve an information limit of d_Δ by focal reconstruction requires the microscope's standard deviation of focus spread Δ to be less than $2d_\Delta^2/(\pi\lambda)$, or 21Å for $d_\Delta=0.8\text{Å}$ at 300keV. Two- and three-fold astigmatism, A_1 and A_2 must also be small. To ensure phase distortions of less than $\pi/4$ at resolutions of d_{A_1} and d_{A_2} , values of A_1 and A_2 must be below $d_{A_1}^2/(4\lambda)$ and $3d_{A_2}^3/(8\lambda^2)$ respectively, or 8Å and 500Å to reach 0.8Å at 300keV. In addition, specimen thickness must be kept to less than $2d_s^2/\lambda$, requiring specimens thinner than 65Å to reach 0.8Å at 300keV.⁹

We achieved sub-Ångstrom resolution with the OÅM by extending its information limit d_Δ with improved high-voltage and lens-current power supplies, and placing it in surroundings specially-constructed to minimize noise¹⁰. With a hardware corrector,

we reduced the OAM's three-fold astigmatism A_2 from $2.46\mu\text{m}$ to 30nm so as to extend its $\pi/4$ phase limit to 0.68\AA and allow the OAM to image diffracted beams out to its information limit without introducing significant three-fold distortion.¹

Measurement of the energy spread (gun spread plus high-voltage ripple) as 0.93eV FWHH indicated a focus spread Δ of 20\AA and an information limit of 0.78\AA . Tests with a diamond specimen showed that A_2 was corrected and the OAM could successfully resolve the 0.89\AA (400) dumbbell spacings in $[110]$ diamond.^{1, 7, 11, 12}

To explore smaller spacings, we lowered the energy spread of the OAM electron gun to reduce spread of focus from 20\AA to 18\AA , and thus produce an information limit of 0.75\AA . Using a silicon specimen tilted into $[112]$ orientation and imaging at the 0.78\AA alpha-null defocus¹³, we were able to transfer 444 diffracted beams into the image, and generate images showing atoms as white spots at 0.78\AA separation.

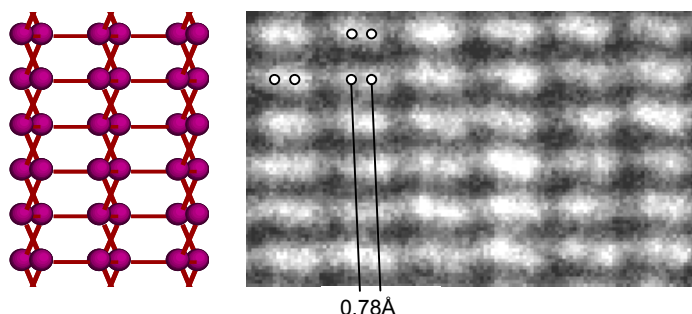


Figure 1. Atom model (left) and OAM image (right) of silicon in $[112]$ orientation both show the 0.78\AA separation (marked) of atom pairs. Three of the atom pairs in the OAM image are marked with black circles to indicate the atom positions.

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